Date:

Monday, 4/23/2007 1:52:46 PM

Hser:

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

: 31996

Estimate Number

Job Number : 12716

P.O. Number

: NA

This Issue Prsht Rev.

First Issue

Previous Run

: 4/23/2007

: NC

: MA : 30755

Type

S.O. No. : 1/12

: SMALL /MED FAB

Part Number Drawing Number

Drawing Name

: D353635 · D3536 REV A

: GASKET

Project Number

: N/A : A

Drawing Revision Material

: WIM

Due Date

: 4/30/2007

Qty:

20 Um:

Each

Checked & Approved By

Comment

Written By

: Est Rev:A

Vew Issue 07-02-14 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

MNEO60S063

NEOPRENE SHEET 0.063



Comment: Qtv.:

0.6507 sf(s)/Unit

Total:

13.0137 sf(s)

NEOPRENE SHEET 0.063 Batch:

M103 104

SAN

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev:_

Prog Rev:___

2-Deburr if necessary



3.0

QC2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD

07/05/03



4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

70

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Dart Aerospace Ltd

W/O:		i			ER CHANGES										
DATE	STEP	STEP	STEP	STEP	STEP	T T	,	PROCEDURE CHANGE		В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No: _	1	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: 07/0.5/07
	T P	i i		OA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC			Corrective Action Section B	Verification	Annesial	Ammerical		
DATE	STEP	1	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
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NOTE: Date & initial all entries

Date:

Monday, 4/23/2007 1:52:46 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31996

Part Number: D353635

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 20507

Dart Aerospace Ltd

W/O: WORK ORDER CHANGES					R CHANGES						
DATE	STEP	i		PROC	EDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	1		PAR #:	Fault Category:	NC		No DQA			

NCR:		t.	V	VORK ORD	ER NON-CONFORMANC	E (NCR)			
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DATE	STEP	De	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
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NOTE: Date & initial all entries

DART AEROSPACE L	TD		Work Order:	31996
Description: Gasket			Part Number:	D3536-35
Inspection Dwg: D3536	Rev: A			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST.

X First Article	Prototype
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					, —— -	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
23.25	+/-0.030	23.25	/		FEED /M	
19.75	+/-0.030	19.75			M-T	
17.75	+/-0.030	17.75		40	\$M-T	
14.25	+/-0.030	14,25			UM-T	
9.50	+/-0.030	9.48		4-8-	Vern	
4.75	+/-0.030	4.4	/	,	Vern	
2.00	+/-0.030	7.00			Vern	
6.00	+/-0.030	6.00	·		Vern	
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0.30	+/-0.030	0.30	1		Very	
0.30	+/-0.030	30.31			Vern	
1.89	+/-0.030	1.89			Vern	
Ø0.19	+0.005/-0.001	0.19			very	
0.063	+/-0.010	0.063			Vern	
				,		
*						

Measured by:	5AV)	Audited by:	Prototype Approval:	N/A
Date:	07/05/03	Date: oチーンちゃのろ	Date:	N/A

Rev	Date	Change		Revised by	Approyed
Α	07.03.14	New Issue	N. C.	KJ/JLM ok	
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CHECKED

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D3536 DRAWING NO.

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DART

AEROSPACE PORT HADLOCK,

R C.

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<u>6</u> DATE

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GASKET NEW

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06.10.25

ISSUE

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D3536-11 GASKET

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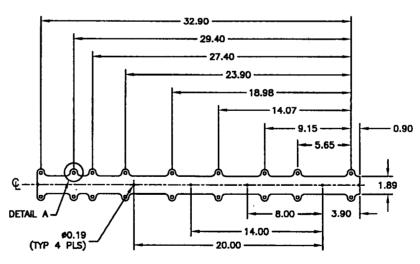
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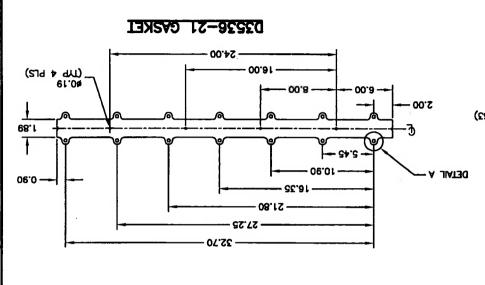
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 PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-13 GASKET

21.2010

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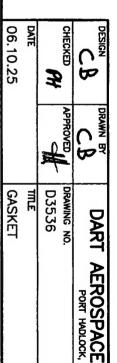
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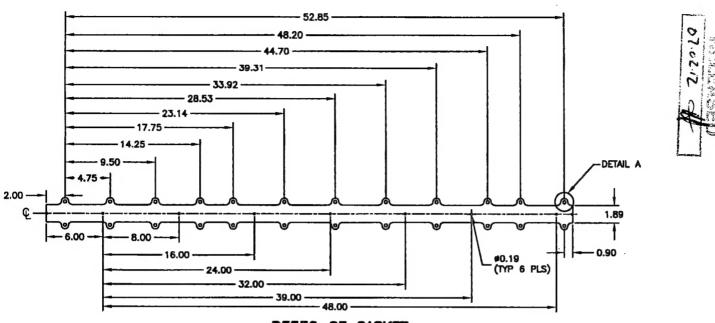


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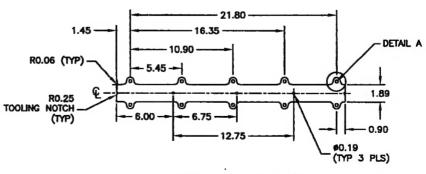
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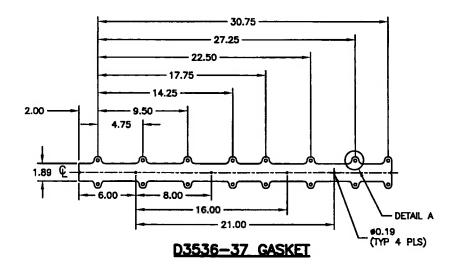
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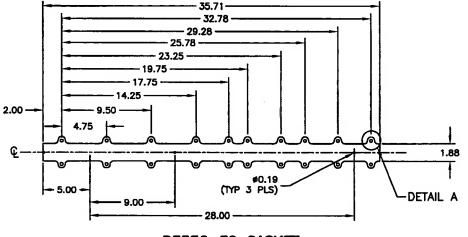
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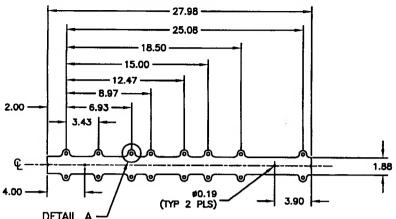
27.98 25.08 18.50 15.00 2.00 -1.88 3.90 (TYP 2 PLS) DETAIL

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